



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3690-1
Job Sheet 176607



Part No: D3690-1

Job Qty: 2 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A New Issue 08/04/28 DL verified by:DD IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-10-07 revC as per dwg DD verified by:EC lpp Rev. D Add Step 115 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		5/31/18	0.00	0.00	Purchasing		AT 18/05/18
140	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging2		AT 18/05/18
150	QC	2 pcs		5/31/18	0.00	0.00	QC6		MAY 09 2018
170	Packaging	2 pcs		5/31/18	0.00	0.00	Packaging3-1		MAY 09 2018
180	QC21-SA	2 Ea		5/31/18	0.00	0.00	QC21		

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

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9-89

DAS
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MAY 09 2018

P0039720 APR 27 2018 x2 A R

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	2 pcs (1 ea)	110-Purchasing	5069613
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	52.6500 sf (26.325 ea)	110-Purchasing	5069613

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	2	0	0
	MLEXS.093-F6006-02	53	1,107	0

Part Specifications

Specifications could not be found.

Plex 4/26/18 12:29 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S068614



Glareshield

PART NO: D3690 - 1

Serial No/Batch: S068614

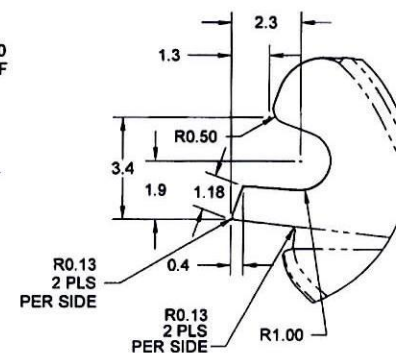
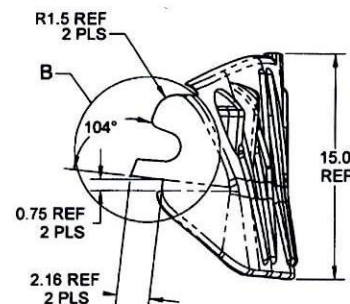
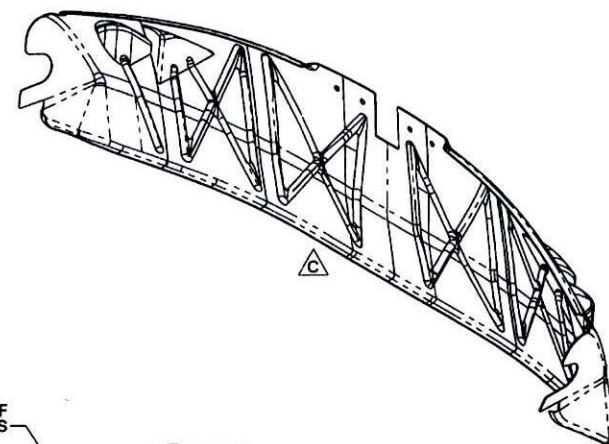
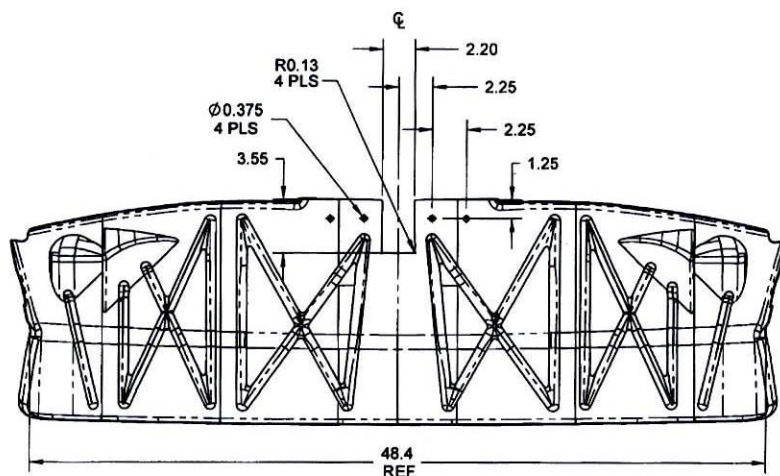
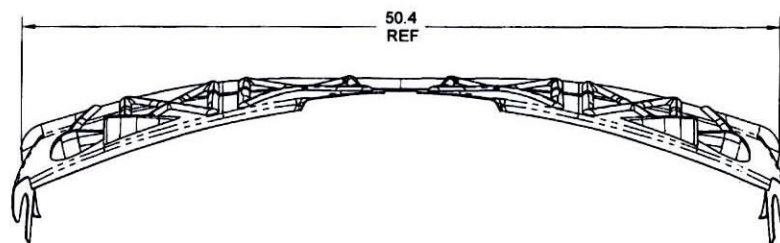
Revision:

Operation: Packaging

Change No:

Mfg Date: 05/04/18

Job No: 176607



D3690-1 GLARESHIELD

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED 701 BLACK FLAT LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-02)
- 2) TOOLING: THERMOFORM PER MOLD DT9010 PER QSI 022
TRIM PER MOLD SCRIBE LINES EXCEPT WHERE NOTED
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: 2.5 lbs
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.040

RELEASED
02-07-14

DETAIL B
SCALE 2X
THIS VIEW FOR REFERENCE ONLY

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3690	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GLARESHIELD ASSEMBLY	NTS
DATE	08.09.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039728**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO039728

PO Date: 4/27/18

Due Date: 5/18/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
APR 27 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3690-1P			Glareshield As Per Dwg D3690 Rev. C	Firmed	5/18/18	2 pcs	20 pcs	2 pcs	\$526.00/pcs At 186.00	\$1,052.00

Line Item Note W/O 176607

Grand Total: \$1,052.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Signature

Plex 4/27/18 8:50 AM dart.Lussier.Patrick

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Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39728 SO # 023301

Part #	<u>D3690-1P</u>	Qty.	<u>2</u>	Batch #	<u>- 001</u>
Description	<u>GLARESHIELD ASSEMBLY</u>	Material usage	<u>2 SHEETS</u>	Lot#	<u>0007444100</u>
Part #		Qty.		Batch #	<u>DAS</u>
Description		Material usage		Lot#	<u>11</u>
					<u>9-89</u>
Part #		Qty.		Batch #	<u>MAY 09 2018</u>
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: MAY 3, 2018 C O F C # 066

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com